



MTD-M

CHARACTERISTICS

- Installation by controlled torque
- Use for heavy duty loads.
- Nominal drill bit size is the same as the anchor diameter
- Anchor can be installed through standard fixture holes
- Ring marks for correct embedment depth indication: accurate installation depth
- Washer and nut pre-assembled
- Length ID code stamped on head of each anchor
- Anchor design allows for follow-up expansion after setting under tensile loading
- Suitable for static, wind and seismic loads.
- Stainless steel AISI 304.

BASE MATERIAL





SIZE RANGE

1/4"-3/4"

DRILL HOLE CONDITION







DRY

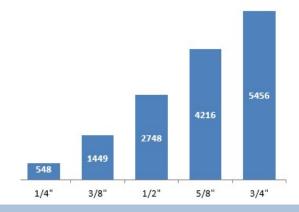
WET

FLOODED

APPLICATION

- Structural connections, i.e., beam and column anchorage
- Safety-related attachments
- Interior and outdoor applications
- Tension zone applications, i.e., cable trays and strut, pipe supports, fire sprinklers
- Seismic and wind loading
- Indoor and outdoor structural fixings in concrete.
- Safety barriers
- Fixing billboards, boilers, signals, advertising hoardings, etc.
- Installation of sprinkler systems

ALLOWABLE TENSION LOADS FOR DEEP EMBEDMENT DEPTH IN 2500 psi UNCRACKED CONCRETE with α =1,48 [lb]



APPLICATION EXAMPLES





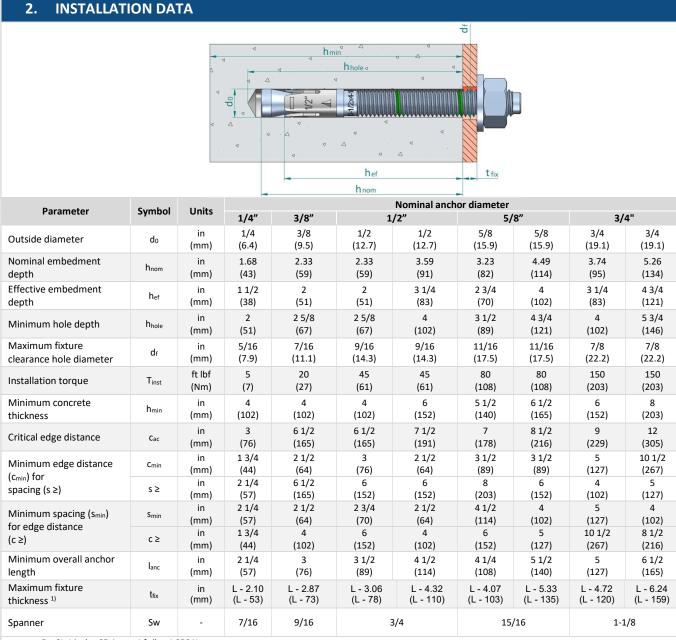




Ref. **FT MTD-M-en** Rev: 5 **04/04/24 1** of **7**



1. RA	1. RANGE												
ITEM	CODE	SIZE	РНОТО	COMPONENTS	MATERIAL								
1	MTD-M	1/4" – 3/4"		Bolt Clip Nut Washer	Stainless steel AISI 304 Stainless steel AISI 304, sherardized Stainless steel AISI 304 Stainless steel AISI 304								



For SI: 1 inch = 25.4 mm, 1 ft-lb = 1.356 Nm.

The embedment depth, h_{nom} , is measured from the outside surface of the concrete member to the embedded end of the anchor prior to tightening.

The listed minimum overall anchor length is based on anchor sizes commercially available at the time of publication compared with the requirements to achieve the minimum nominal embedment depth and possible fixture attachment.

Holes in metal fixtures to be mounted should match the diameter specified in the table.

Caution: do not use impact wrench to set or tighten anchor.

Caution: oversized holes in base material will make it difficult to set the anchor and will reduce the anchors' load capacity.

1) L = Total anchor length

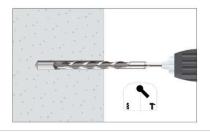
Ref. FT MTD-M-en Rev: 5 04/04/24 2 of 7

TEHCNICAL DATASHEET



Length ID marking on stud	Units	С	D	E	F	G	н	ı	J	к	L	М	N	0	Р	Q
Length of the anchor min ≥	in	2 1/2	3	3 1/2	4	4 1/2	5	5 1/2	6	6 1/2	7	7 1/2	8	8 1/2	9	9 1/2
Length of the anchor max <	in	3	3 1/2	4	4 1/2	5	5 1/2	6	6 1/2	7	7 1/2	8	8 1/2	9	9 1/2	10

3. PRODUCT INSTALLATION



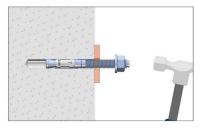
1. DRILLING

Drill a hole into the base material of the correct diameter and depth using a drill bit that meets the requirements of ANSI B212.15



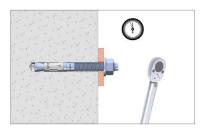
2. BLOW AND CLEAN

Remove dust and debris from hole using a hand pump, compressed air or a vacuum to remove loose particles left from drilling.



3. INSTALL

Position the washer on the anchor and thread on the nut. If installing through a fixture drive the anchor through the fixture into the hole. Be sure the anchor is driven until the corresponding green mark depth is levelled with the base material surface. Use a hammer if necessary.



4. APPLY THE TORQUE

Tighten the anchor with a torque wrench by applying the required installation torque, Tins. Note: the threaded stud will draw up during tightening of the nut the expansion wedge (nut) remains in the original position. Once installed, the total length of the anchor may be checked using the letter on the head

4. INSTALLATIO	N ACCESSORIES		
Code no.	Description	Box qty.	Image
МОВОМВА	Hand pump / Dust blower.	1	
MORCEPKIT	Kit 3 cleaning brushes	1	1

Ref. **FT MTD-M-en** Rev: 5 **04/04/24 3** of **7**



5. DESIGN INFORMATION

Tension design information^{1,2}

Daaiss shass	-4!-4! -	Notation	Units			Non	ninal anch	or diamet	er		
Design Chara	Design characteristic			1/4"	3/8"	1/	2"	5/	8"	3/4	4"
Nominal embedment de	pth	h _{nom}	in (mm)	1.68 (43)	2.33 (59)	2.33 (59)	3.59 (91)	3.23 (82)	4.49 (114)	3.74 (95)	5.26 (134)
Anchor category		1, 2 or 3	-				1				
		STEEL ST	RENGTH IN	TENSION (A	CI 318-14 17.4	1.1 or ACI 31	3-11 D.5.1)				
Minimum specified ultim strength (neck)	ate tensile	f_{ut}	psi (N/mm²)	101,500 (700)	101,500 101,500 (700) (700)				,500 00)	101,500 (700)	
Minimum specified yield	f _y	psi (N/mm²)	87,300 (602)	87,300 (602)		300 02)		300 02)	87,3 (60		
Effective tensile stress ar	rea (neck)	A _{se,N}	in ² (mm ²)	0.0258 (16.6)	0.0614 (39.6)		122 ?.4)		638 5.7)	0.23 (153	
Steel strength in tension	Nsa	lb (kN)	2,615 (11.6)	6,229 (27.7)		388).7)		627 1.0)	24,2 (107		
Safety factor for steel str	ength ⁴	фѕа	-				0.7	5			
		PULLOUT	TRENGTH II	N TENSION (ACI 318-14 17	7.4.3 or ACI 3	18-11 D.5.3)			
Characteristic pullout str concrete (2,500 psi) ^{6,7}	ength, uncracked	N _{p,uncr}	lb (kN)	1,247 (5.55)	3,299 (14.68)	3,723 (16.56)	6,257 (27.83)	-	9,977 (44.38)	-	-
Characteristic pullout str concrete (2,500 psi) ^{6,7}	ength, cracked	$N_{p,cr}$	lb (kN)	-	2,361 (10.50)	2,117 (9.42)	-	-	-	-	-
Characteristic pullout str concrete (2,500 psi), sesi	0 /	$N_{p,eq}$	lb (kN)	-	2,361 (10.50)	2,117 (9.42)	-	-	-	-	-
Normalization exponent	Uncracked concrete	n	0.30	0.13	0.30	0.32	0.48	0.27	0.44	0.43	0.23
	Cracked concrete	n	0.45	-	0.45	0.50	0.49	0.50	0.50	0.27	0.47
Strength reduction factor strength in tension ⁴	r for pullout	Фсь	-	0.,65							
	CON	NCRETE BREA	KOUT STREM	IGTH IN TEN	ISION (ACI 31	8-14 17.4.2 o	r ACI 318-11	1 D.5.2)			
Effective embedment		h _{ef}	in (mm)	1 1/2 (38)	2 (51)	2 (51)	3 1/4 (83)	2 3/4 (70)	4 (102)	3 1/4 (83)	4 3/4 (121)
Effectiveness factor for u concrete ⁹	incracked	k _{uncr}	-	24	24	24	24	24	24	24	24
Effectiveness factor for cracked concrete ⁹		k cr	-	-	17	17	17	17	17	21	17
Critical edge distance		Cac	in (mm)	3 (76)	6 ½ (165)	6 1/2 (165)	7 1/2 (191)	7 (178)	8 1/2 (216)	9 (229)	12 (305)
Strength reduction factorstrength in tension4	r for pullout	Фр	-				0.6	5			
Axial stiffness in service	Uncracked concrete	β_{uncr}	lb/in (kN/mm)	130,772 (22,902)	99,669 (17,455)	177,031 (31,003)	45,481 (7,965)	179,362 (31,411)	74,892 (13,116)	282,916 (49,546)	209,464 (36,683)
load range ¹⁰	Cracked concrete	β_{cr}	lb/in (kN/mm)	-	38,385 (6,722)	70,569 (12,359)	41,385 (7,248)	71,270 (12,.481)	43,709 (7,655)	154,605 (27,075)	120,824 (21,159)

Ref. **FT MTD-M-en** Rev: 5 **04/04/24 4** of **7**

TEHCNICAL DATASHEET



For SI: 1 inch = 25.4 mm, 1 in² = 645 mm^2 , 1 psi = 0.00689 N/mm^2 ; 1 lb = 0.00445 kN, 1 lbf/in = 0.175 kN/mm

- 1. The data in this table is intended to be used with the design provisions of ACI 318-14 Chapter 17 or ACI 318 Appendix D, as applicable; for anchors resisting seismic load combinations the additional requirements of ACI 318-14 17.2.3 or ACI 318 D.3.3, as applicable, shall apply.
- 2. Installation must comply with published instructions and details.
- 3. Tabulated values for steel strength in tension are based on test results per ACI 355.2 and must be used for design.
- 4. All values of φ were determined from the load combinations of IBC Section 1605.2, ACI 318-14 Section 5.3 or ACI 318-11 Section 9.2, as applicable. If the load combinations of ACI 318-11 Appendix C are used, then the appropriate value of φ must be determined in accordance with ACI 318-11 D.4.4. For reinforcement that meets ACI 318-14 Chapter 17 or ACI 318 Appendix D, as applicable, requirements for Condition A, see ACI 318-14 17.3.3 or ACI 318-11 D.4.3, as applicable, for the appropriate φ factor when the load combinations of IBC Section 1605.2, ACI 318-14 Section 5.3 or ACI 318-11 Section 9.2, as applicable, are used.
- 5. MTD-M wedge anchor is considered a ductile steel element in tension as defined by ACI 318-14 2.3 or ACI 318 D.1, as applicable.
- 6. For concrete compressive strength greater than 2,500 psi, N_{pn} = (pullout strength value from table)*(specified concrete compressive strength/2500)ⁿ
- 7. Pullout strength does not control design of indicated anchors. Do not calculate pullout strength for indicated anchor size and embedment
- 8. Reported values for characteristic pullout strength in tension for seismic applications are based on test results per ACI 355.2, Section 9.5
- 9. Select appropriate effectiveness factor for cracked concrete (k_{cr}) or uncracked concrete (k_{ucr}).
- 10. Mean values shown; actual stiffness varies considerable depending on concrete strength, loading and geometry of application.
- 11. Anchors are permitted to be used in sand-lightweight concrete provided that N_b, N_{ea} and N_{on} are multiplied by a factor of 0.60.

Shear design information											
Danium abancatanistia	N - 4 - 4'	11			Nom	inal anc	hor diam	eter			
Design characteristic	Notation	Units	1/4"	3/8"	1/2"		5/8	"	3/4	! "	
Nominal embedment depth	h _{nom}	in (mm)	1.68 (43)	2.33 (59)	2.33 (59)	3.59 (91)	3.23 (82)	4.49 (114)	3.74 (95)	5.26 (134)	
Anchor category	1, 2 or 3	-				-	l				
	STEEL S	TRENGTH IN	SHEAR (AC	318-14 17.5.1	or ACI 318	-11 D.6.1)					
Minimum specified ultimate tensile strength (threads)	f _{uta}	psi (N/mm²)	101,500 (700)	94,500 (650)		500 50)	101,5 (70		101, (70		
Minimum specified yield strength (threads)	f _y	psi (N/mm²)	76,100 (525)	70,600 (487)		600 87)	76,1 (52		76,1 (52		
Effective tensile stress area (threads)	A _{se,V}	in² (mm²)	0.032 (20.5)	0.077 (49.7)	0.141 (91.0)	0.141 (91.0)	0.226 (145.8)	0.226 (145.8)	0.334 (215.5)	0.334 (215.5)	
Steel strength in shear ³	Vsa	lb (kN)	1,861 (8.28)	4,008 (17.82)	4,745 (21.11)	7,301 (32,50)	10,163 (45.23)	10,163 (45.23)	14,805 (65.89)	14,805 (65.89)	
Steel strength in shear, seismic (2500 psi) ⁵	V _{sa, eq}	lb (kN)	-	4,008 (17.82)	4,745 (21.11)	6,596 (29.30)	7,740 (34.45)	7,740 (34.45)	10,556 (46.98)	10,556 (46.98)	
Safety factor for steel strength ³	фѕа	-	0.65								
CC	NCRETE BREA	KOUT STRE	NGTH IN SH	EAR (ACI 318-1	L4 17.5.2 or	ACI 318-1	1 D.6.2)				
Nominal anchor diameter	d ₀	in (mm)	1/4 (6.4)	3/8 (9.5)	1/2 (12.7)	1/2 (12.7)	5/8 (15.9)	5/8 (15.9)	3/4 (19.1)	3/4 (19.1)	
Load bearing length of anchor	le	in (mm)	1 1/2 (38)	2 (51)	2 (51)	3 1/4 (83)	2 3/4 (70)	4 (102)	3 1/4 (83)	4 3/4 (121)	
Strength reduction factor for concrete strength in shear ⁶	Фсь	-				0.	70				
	PRYOUT	STRENGTH I	N SHEAR (A	CI 318-14 17.5	.3 or ACI 31	8-11 D.6.3					
Coefficient for pryout strength	k _{cp}	-	1.0	1.0	1.0	2.0	2.0	2.0	2.0	2.0	
Effective embedment depth	h _{ef}	in (mm)	1 1/2 (38)	2 (51)	2 (51)	3 1/4 (83)	2 3/4 (70)	4 (102)	3 1/4 (83)	4 3/4 (121)	
Reduction factor for pryout strength in shear ⁶	Фср	-				0.	70				

For SI: 1 inch = 25.4 mm, $1 \text{ in}^2 = 645 \text{ mm}^2$, $1 \text{ psi} = 0,00689 \text{ N/mm}^2$; 1 lb = 0,00445 kN

- 1. The data in this table is intended to be used with the design provisions of ACI 318-14 Chapter 17 or ACI 318 Appendix D, as applicable; for anchors resisting seismic load combinations the additional requirements of ACI 318-14 17.2.3 or ACI 318 D.3.3 shall apply, as applicable.
- 2. Installation must comply with published instructions and details.
- 3. Reported values for steel strength in shear are based on test results per ACI 355.2, Section 9.4 and shall be used for design.
- 4. MTD-M is considered a ductile steel element as defined by ACI 318-14 2.3 or ACI 318-11 D.1, as applicable.
- 5. Reported values for steel strength in shear for seismic applications are based on test results per ACI 355.2, Section 9.6
- 6. All values of φ were determined from the load combinations of IBC Section 1605.2, ACI 318-14 Section 5.3 or ACI 318 Section 9.2. If the load combinations of ACI 318-11 Appendix C are used, then the appropriate value of Φ must be determined in accordance with ACI 318-11 D.4.4. For reinforcement that meets ACI 318-14 Chapter 17 or ACI 318-11 Appendix D, as applicable, requirements for Condition A, see ACI 318-14 17.3.3 or ACI 318-11 D.4.3, for the appropriate φ factor when the load combinations of IBC Section 1605.2, ACI 318-14 Section 5.3 or ACI 318 Section 9.2 are used
- Anchors are permitted to be used in sand-lightweight concrete provided that V_b and V_{co} are multiplied by a factor of 0.60.

Ref. FT MTD-M-en Rev: 5 04/04/24 5 of 7



Factored design strength (ΦN_n and ΦV_n) calculated in accordance with ACI 318-14:

- 1- Tabular values are provided for illustration and are applicable for single anchors installed in normal weight concrete with minimum slab thickness, $h_a = h_{min}$, and with the following conditions:
 - Ca1 is greater than or equal to the critical edge distance, Cac (table values based on Ca1 = Cac).
 - C_{a2} is greater than or equal to 1.5 times C_{a1} .
- 2- Calculations were performed according to ACI 318-14. The load level corresponding to the controlling failure mode is listed. (e.g. For tension: steel, concrete breakout and pullout; For shear: steel, concrete breakout and pryout). Furthermore, the capacities for concrete breakout strength in tension and pryout strength in shear are calculated using the effective embedment values, hef, for the selected anchors as noted in the design information tables. Please also reference the installation specifications for more information.
- 3- Strength reduction factors (Φ) were based on ACI 318-14 section 17.3.3 for load combinations. Condition B is assumed. Condition B is applied were supplementary reinforcement is not supplied.
- 4- Tabular values are permitted for static loads only, seismic loading is not considered with these tables.
- 5- For designs that include combined tension and shear, the interaction of tension and shear loads must be calculated in accordance with ACI 318-14 section 17.6.
- 6- Interpolation is not permitted to be used with the tabular values. For intermediate base material compressive strengths please see ACI 318-14. For other design conditions including seismic considerations please see ACI 318-14.

Tension and shear design strengths for MTD-M in cracked concrete

	Nominal embed. h _{nom} (in.)			1	Minimum	concrete c	ompressiv	e strength			
Nominal anchor diameter (in.)		f' _c = 2,500 psi		f'c = 3,0	f' _c = 3,000 psi		f' _c = 4,000 psi		000 psi	f' _c = 8,000 psi	
		ΦN _n Tension (lbs.)	ΦV _n Shear (lbs.)								
1/4	1.68	-	-	-	-	-	-	-	-	-	-
3/8	2.33	1,535	1,683	1,666	1,844	1,896	2,129	2,276	2,605	2,590	2,605
4/2	2.33	1,376	1,683	1,507	1,844	1,741	2,129	2,132	2,607	2,462	3,010
1/2	3.59	3,237	4,746	3,546	4,746	4,095	4,746	5.105	4,746	5,791	4,746
F /0	3.23	2,520	5,427	2,760	5,945	3,187	6,606	3,903	6,606	4,507	6,606
5/8	4.49	4,420	6,606	4,842	6,606	5,591	6,606	6,847	6,606	7,907	6,606
2/4	3.74	3,999	8,613	4,380	9,435	5,058	9,623	6,195	9,623	7,153	9,623
3/4	5.26	5,720	9,623	6,266	9,623	7,235	9,623	8,861	9,623	10,232	9,623
	Color code:		Pullout	Pullout Concret					Stee		

Tension and shear design strengths for MTD-M in uncracked concrete

	Nominal embed. h _{nom} (in.)				Minimum	concrete co	mpressive	strength			
Nominal anchor diameter (in.)		f' _c = 2,500 psi		f'c = 3,	f' _c = 3,000 psi		f' _c = 4,000 psi		f' _c = 6,000 psi		000 psi
		ΦN _n Tension (lbs.)	ΦV _n Shear (lbs.)								
1/4	1.68	811	1,210	830	1,210	862	1,210	908	1,210	943	1,210
3/8	2.33	2,144	2,376	2,265	2,603	2,469	2,605	2,788	2,605	3,040	2,605
4/2	2.33	2,206	2,376	2,417	2,603	2,791	3,005	3,202	3,084	3,511	3,084
1/2	3.59	4,067	4,746	4,439	4,746	5,096	4,746	6,191	4,746	7,108	4,746
- /o	3.23	3,557	6,606	3,897	6,606	4,499	6,606	5,511	6,606	6.363	6,606
5/8	4.49	6,240	6,606	6,836	6,606	7,893	6,606	9,532	6,606	10,819	6,606
2/4	3.74	4,570	9,623	5.006	9,623	5,781	9,623	7,080	9,623	8,175	9,623
3/4	5.26	8,075	9,623	8,846	9,623	10,214	9,623	12,510	9,623	14,445	9,623
	Color code:		Pullout		Concre	te / pryout					

Converted allowable loads for MTD-M

Ref. **FT MTD-M-en** Rev: 5 **04/04/24 6** of **7**

TEHCNICAL DATASHEET



Tables shown before provide design information for load factor and characteristic resistance (LRFD), however allowable stress design (ASD) is still in use by some users. Translation of LRFD to ASD values is possible, however it is dependent on the levels of dead load and live load. Dead load is defined in the ACI 318 Building Code Requirements for Structural Concrete as "the weights of members, supported structure and permanent attachments that are likely to be present on a structure in service". Live load is defined in ACI 318-14 as "load that is not permanently applied to a structure, but is likely to occur during the service life of the structure (excluding environmental loads)". Examples of live loads are traffic on a walkway and non-permanent loads associated with usage of a structure. Live load values are stipulated in the building code for various loading conditions and parts of structures.

To facilitate the translation of LRFD characteristic values to ASD values, a scenario of dead load and live load level is used to conservatively address the most common application as follows: 30% dead load; 70% live load. ACI 318-14 Equation (5.3.1b) provides a conversion factor of 1,48 which is divided into the LRFD characteristic resistances and multiplied by a ϕ factor (according to the failure type) to determine an equivalent ASD load.

It is the responsibility of the user to select the appropriate ASD values based on the example loadings shown in this document or alternative dead versus live loading that may be applicable to the specific design.

The ASD values are provided in the following tables for tension and shear for different concrete strengths. Other installation and design provisions must be followed.

Converted allowable loads for MTD-M in cracked concrete

					Minim	num concrete c	ompressive st	rength			
Nominal anchor	Nominal embed.	f'c = 2,500 psi		f' _c = 3,000 psi		f'c = 4,000 psi		f'c = 6,000 psi		f'c = 8,000 psi	
diameter h _{nom} (in.)		T _{allowable ASD} Tension (lb)	V _{allowable ASD} Shear (lb)	T _{allowable ASD} Tension (lb)	V _{allowable ASD} Shear (lb)	T _{allowable ASD} Tension (lb)	V _{allowable ASD} Shear (lb)	T _{allowable ASD} Tension (lb)	V _{allowable ASD} Shear (lb)	T _{allowable ASD} Tension (lb)	V _{allowable ASD} Shear (lb)
1/4	1.68	-	-	-	-	-	-	-	-	-	-
3/8	2.33	1,037	1,137	1,126	1,246	1,281	1,438	1,538	1,760	1,750	1,760
1/2	2.33	930	1,137	1,019	1,246	1,176	1,438	1,440	1,762	1,663	2,034
1/2	3.59	2,187	3,207	2,396	3,207	2,767	3,207	3,388	3,207	3,913	3,207
F /O	3.23	1,702	3,667	1,865	4,017	2,153	4,463	2,637	4,463	3,045	4,463
5/8	4.49	2,986	4,463	3,272	4,463	3,778	4,463	4,627	4,463	5,342	4,463
2/4	3.74	2,702	5,819	2,960	6,375	3,418	6,502	4,186	6,502	4,833	6,502
3/4	5.26	3,865	6,502	4,234	6,502	4,888	6,502	5,987	6,502	6,913	6,502

- 1. Allowable load values are calculated using a conversion factor, α, from factored design strengths.
- 2. Tabulated allowable load values assume 30% dead load and 70% live load, with controlling load combination 1,2D + 1,6L. Calculated weighted average for the conversion factor, $\alpha = 1,2*(0,3) + 1,6*(0,7) = 1,48$.

Converted allowable loads for MTD-M in uncracked concrete

		Minimum concrete compressive strength												
Nominal anchor	Nominal embed.	f'c = 2,500 psi		f´c = 3,000 psi		f'c = 4,0	000 psi	f'c = 6,0	000 psi	f'c = 8,000 psi				
diameter h _{nom} (in.)		h _{nom} Tallowable ASD Vallowable		T _{allowable ASD} Tension (lb)	V _{allowable ASD} Shear (lb)	T _{allowable ASD} Tension (lb)	V _{allowable ASD} Shear (lb)	T _{allowable ASD} Tension (lb)	V _{allowable ASD} Shear (lb)	T _{allowable ASD} Tension (lb)	V _{allowable ASD} Shear (lb)			
1/4	1.68	548	817	561	817	582	817	614	817	637	817			
3/8	2.33	1,449	1,605	1,530	1,759	1,668	1,760	1,884	1,760	2,054	1,760			
1/2	2.33	1,491	1,605	1,633	1,759	1,886	2,031	2,164	2,084	2,372	2,084			
1/2	3.59	2,748	2,906	2,999	2,906	3,443	2,906	4,183	2,906	4,803	2,906			
F /0	3.23	2,403	4,463	2,633	4,463	3,040	4,463	3,723	4,463	4,299	4,463			
5/8	4.49	4,216	4,463	4,619	4,463	5,333	4,463	6,441	4,463	7,310	4,463			
2/4	3.74	3,088	6,502	3,383	6,502	3,906	6,502	4,784	6,502	5,524	6,502			
3/4	5.26	5,456	6,502	5,977	6,502	6,901	6,502	8,452	6,502	9,760	6,502			

- 1. Allowable load values are calculated using a conversion factor, α , from factored design strengths.
- 2. Tabulated allowable load values assume 30% dead load and 70% live load, with controlling load combination 1,2D + 1,6L. Calculated weighted average for the conversion factor, $\alpha = 1,2*(0,3) + 1,6*(0,7) = 1,48$.

Ref. FT MTD-M-en Rev: 5 04/04/24 7 of 7